ISO9001 & ISO14001 & TS16949 **CHILISIN ELECTRONICS CORP.**

Lead-Free & RoHs Compliance!!

SPECIFICATION FOR APPROVAL

CUSTOMER：

CUSTOMER P/N：

OUR DWG No：

QUANTITY： 0 Pcs. DATE： 2013/07/11

ITEM： LVF252A10-100M-N

SPECIFICATION ACCEPTED BY:	
COMPONENT ENGINEER	
ELECTRICAL ENGINEER	
MECHANICAL ENGINEER	
APPROVED	
REJECTED	

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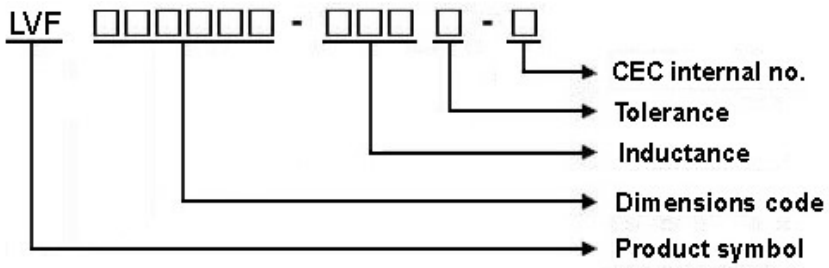
ISO9001 & ISO14001 & TS16949 CHILISIN ELECTRONICS CORP.

LVF252A10 Series Specification

1 Scope:
This specification applies to Wire Wound Power Inductors

2 Part Numbering: Product Identification

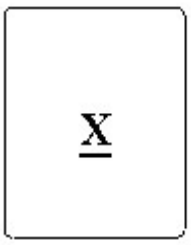


3 Rating:

Operating Temperature: －55℃～125℃(Including self - temperature rise)

Storage Temperature: 20℃～25℃ **R.H.** 65％ **(For Reference)**

4 Marking:



Ex : LVF252A10-1R0M-N

Marking : B

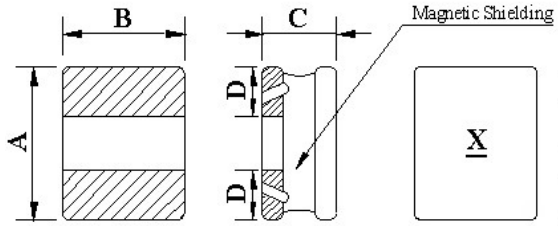
Marking color : Black

5 Standard Testing Condition

	Unless otherwise specified	In case of doubt
Temperature	Ordinary Temperature(15 to 35℃)	20±2℃
Humidity	Ordinary Humidity(25 to 85% RH)	60 to 70 % RH

LVF252A10 Series Specification

6 Configuration and Dimensions:



TYPE	LVF252A10
A	2.5±0.25 m/m
B	2.0±0.25 m/m
C	1.02Max m/m
D	0.8 typ. m/m

7 ELECTRICAL CHARACTERISTICS :

Part No.	Inductance (uH)	Test Freq.	RDC (Ω)±30%	Isat(mA) Typ.(Max)	Irms(mA) Typ.(Max)	Tolerance (±%)	Marking
LVF252A10-R47□-N	0.47	1MHz,200mV	0.045	2800(2520)	2300(2070)	20,30	A
LVF252A10-1R0□-N	1	1MHz,200mV	0.066	1980(1780)	2050(1840)	20,30	B
LVF252A10-1R5□-N	1.5	1MHz,200mV	0.095	1700(1530)	1850(1660)	20,30	C
LVF252A10-4R7□-N	4.7	1MHz,200mV	0.285	920(820)	950(850)	20,30	F
LVF252A10-100□-N	10	1MHz,200mV	0.535	600(540)	700(630)	20,30	H
LVF252A10-150□-N	15	1MHz,200mV	0.81	500(450)	550(490)	20,30	I
LVF252A10-220□-N	22	1MHz,200mV	1.2	400(360)	440(390)	20,30	J

NOTE: □-tolerance M=±20% / T=±30%

1.Operating temperature range －５５℃～１２５℃(Including self - temperature rise)

2.Isat for Inductance drop 30% from its value without current.

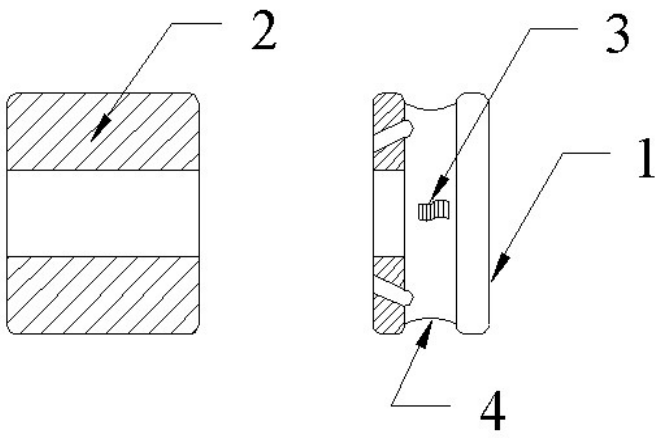
3.Irms for a 40℃ rise above 25℃ ambient.

"-N" FOR COMPLETELY LEAD FREE TYPE(INCLUDING FERRITE BODY & SOLDER)

LVF252A10 Series Specification

8 LVF252A10 Series

8.1 Construction:



8.2 Material List:

ITEM	PART	DESCRIPTION	SUPPLIES
1	CORE	FERRITE	CHILISIN
2	TERMINAL	Ag/Ni/Sn	
3	WIRE	Grade 180	ELEKTRISOLA
4	EPOXY	Magnetic powder resin	

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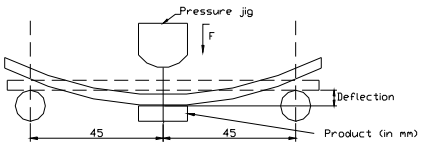
9 Reliability Of Wire Wound Power Inductors

1-1.Mechanical Performance

	Item	Specification	Test Method
1-1-1	Bending Test	Chip coil shall not be damaged after tested as test method	Substrate:Glass-epoxy substrate(100mm*40mm*1.6mm) speed of Applying Force:1mm/s Deflection:2mm Hold Duration:30s 
1-1-2	Vibration		Oscillation Frequency:10Hz to 55 Hz to 10 hZ for 1 min Total Amplitude:1.5mm Testing Time:A period of 2 hours in each of 3 mutually perpendicular directions(Total 6 hours)
1-1-3	Solderability	The wetting area of the electrode shall be at least 95% covered with new solder coating	Solder:Sn/Ag3.0/Cu0.5 per-Heating:150℃±10℃/1min to 2min solder Temperature:245℃±5℃ Immersion Time:4s±1s
1-1-4	Resistance to Soldering Heat	Appearance:No damage	Solder:Sn/Ag3.0/Cu0.5 per-Heating:150℃±10℃/1min to 2min solder Temperature:260℃±5℃ Immersion Time:10s±1s
1-1-5	Resistance to solvent	There must be no change in appearance or obliteration of marking.	Inductors must withstand 6 minutes of alcohol or water.

1-2.Environmental Performance

No	Item	Specification	Test Method
1-2-1	Heat Resistance	Appearance: No damage Inductance Change:within±10%	Temperature:125℃±3℃ Time:500h Then measured after exposure in the room Condition for 24h±2h
1-2-2	Cold Resistance		Temperature: -55℃±3℃ Time:500h Then measured after exposure in the room Condition for 24h±2h
1-2-3	Humidity		Temperature: 40℃±2℃ Humidity:90%(RH) to 95%(RH) Time:500h Then measures after exposure in the room Condition for 24h±2h
1-2-4	Temperature Cycle		One cycle:

Step	Temperature (℃)	Time (min)
1	-55±3	30
2	25±2	3
3	125±3	30
4	25±2	3

Total: 100cycles
Measured after exposure in the room condition for 24hrs

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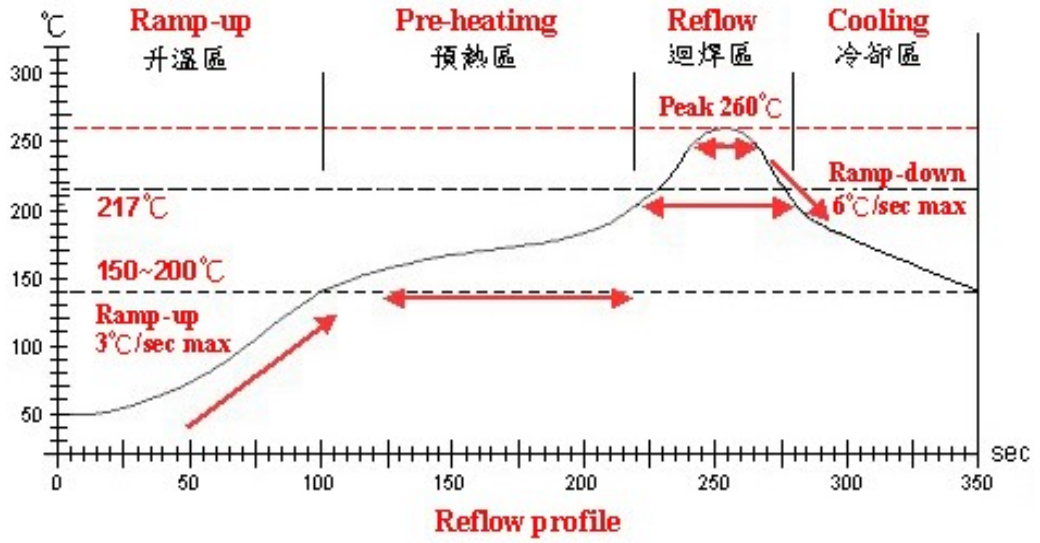


Reflow profile

Lead-Free(LF) 標準溫度分析範圍 Refer to J-STD-020C

管制項目 Item.	升溫區 Ramp-up	預熱區 Pre-heatimg	迴焊區 Reflow	Peak Temp	冷卻區 Cooling
溫度範圍 Temp.scope	R.T.~150℃	150℃~200℃	217℃	260±5℃	Peak Temp.~150℃
標準時間 Time spec.	—	60 ~ 180 sec	60 ~ 150 sec	20 ~ 40 sec	—
實際時間 Time result	—	75 ~ 100 sec	90 ~ 120 sec	5 ~ 10 sec	—

NOTE :

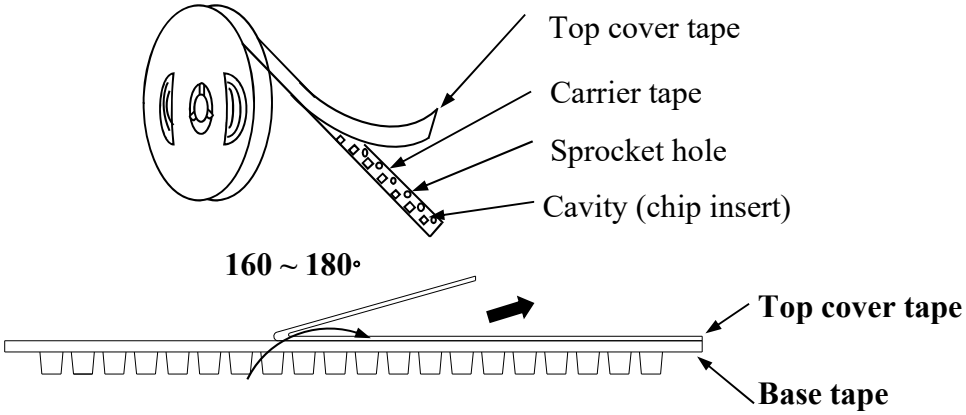
1. Re-flow possible times : within 2 times
2. Nitrogen adopted is recommended while in re-flow

LVF252A10 Series Specification

11 PACKAGING

11.1 Packaging -Cover tape

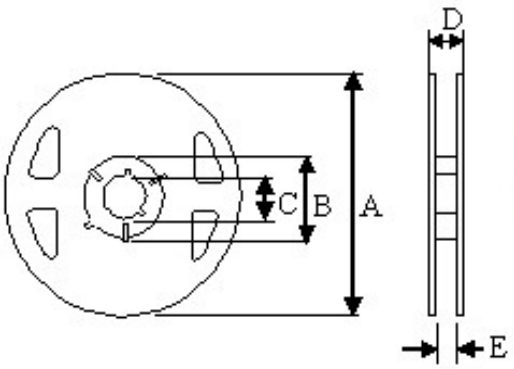
The force for tearing off cover tape is 10 to 100 grams in the arrow direction.



11.2 Packaging Quantity

TYPE	BULK	PCS/REEL
LVF252A10	✓	2000

11.3 Reel Dimensions



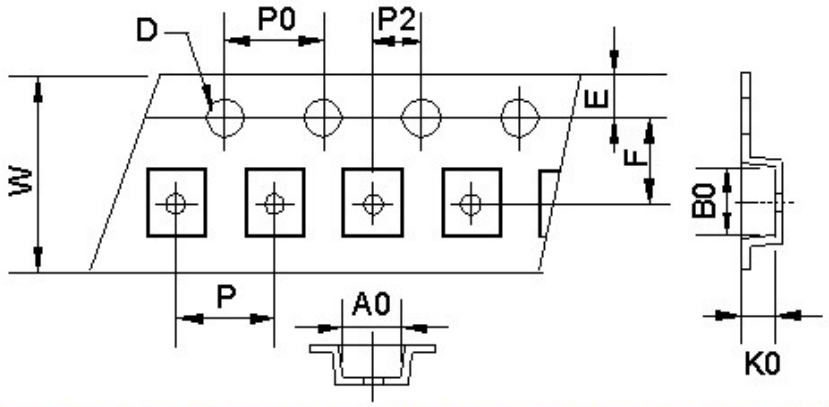
Dimensions in mm

TYPE	A	B	C	D	E
LVF252A10	180	60	13	14.4	8.4

LVF252A10 Series Specification

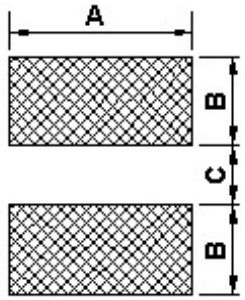
11 PACKAGING

11.4 Tape Dimensions in mm



TYPE	A0	B0	K0	D	E	F	W	P	P0	P2
LVF252A10	2.4	2.7	1.15	1.55	1.75	3.5	8.1	4	4	2

12 Recommended Pattern



Dimensions in mm

TYPE	A(m/m)	B(m/m)	C(m/m)
LVF252A10	2.2	0.85	0.8

13 Note:

1. Please make sure that your product is has been evaluated and confirmed against your specifications when our product is mounted to your product.
2. Do not knock nor drop.
3. All the items and parameters in this product specification have been prescribed on the premise that our product is used for the purpose,under the condition and in the environment agreed upon between you and us. You are requested not to use our product deviating from such agreement.
4. Please keep the distance between transformer/coil and other components (refer to the standard IEC 950)

LVF252A10 Series Specification

13 Note:

5.Storage and Handing Requirements

(1)Storage period

Use the products within 12 months after delivered

Solderability should be checked if this period is exceeded

(2)Storage conditions

*Products should be stored in the warehouse on the following conditions

Temperature: -10℃~ 40℃

Humidity : 30% ~ 70% relative humidity no rapid change on temperature and humidity

The electrode of the products is coated with solder.Don't keep products in corrosive gases such as sulfur, chlorine gas or acid, or it may cause oxidization of electrode, resulting in poor solderability.

*Products should not be storaged on bulk packaging condition to prevent the chipping of the core and the breaking of winding wire caused by the collision between the products.

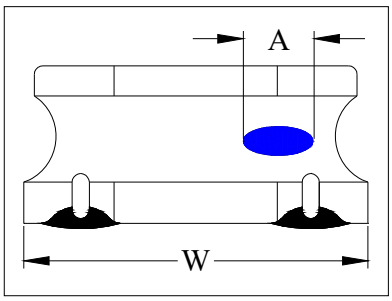
*Products should be storaged on the palette for the prevention of the influence from humidity, dust and so on.

*Products should be storaged in the warehouse without heat shock,vibration,direct sunlight and so on.

(3)Handing Condition

Care should be taken when transporting or handing product to avoid excessive vibration or mechanical shock.

6. Void Appearance tolerance Limit



A≦ W2 GOOD
A> W2 NG

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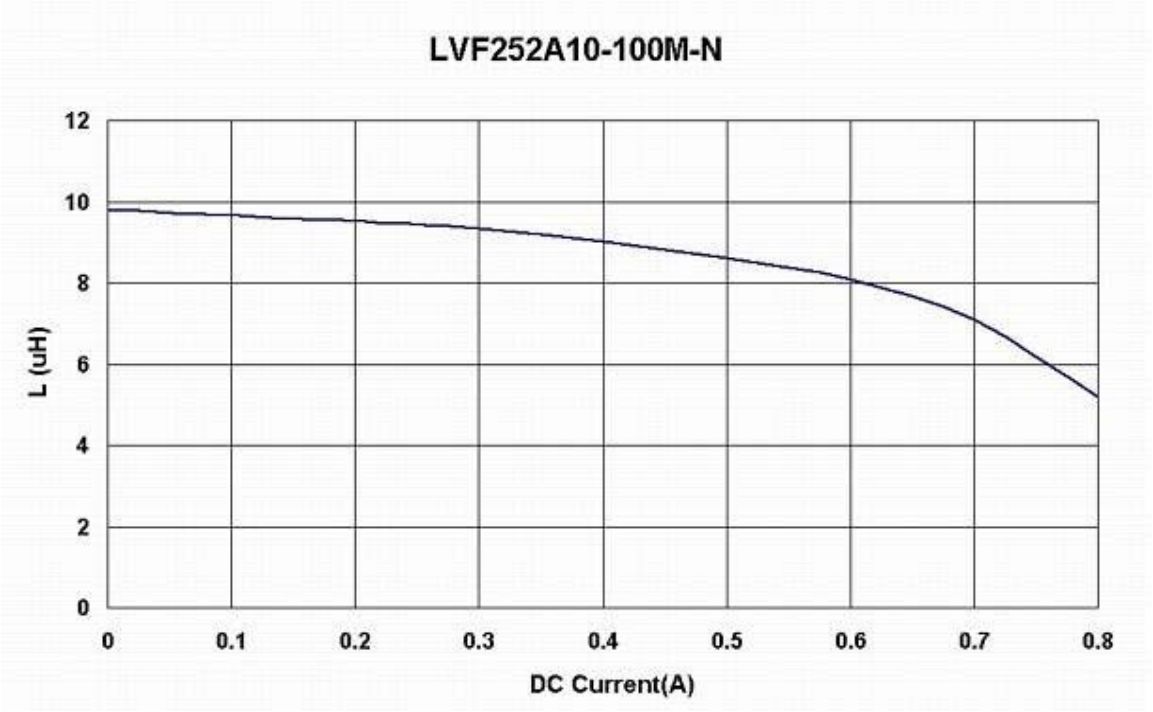
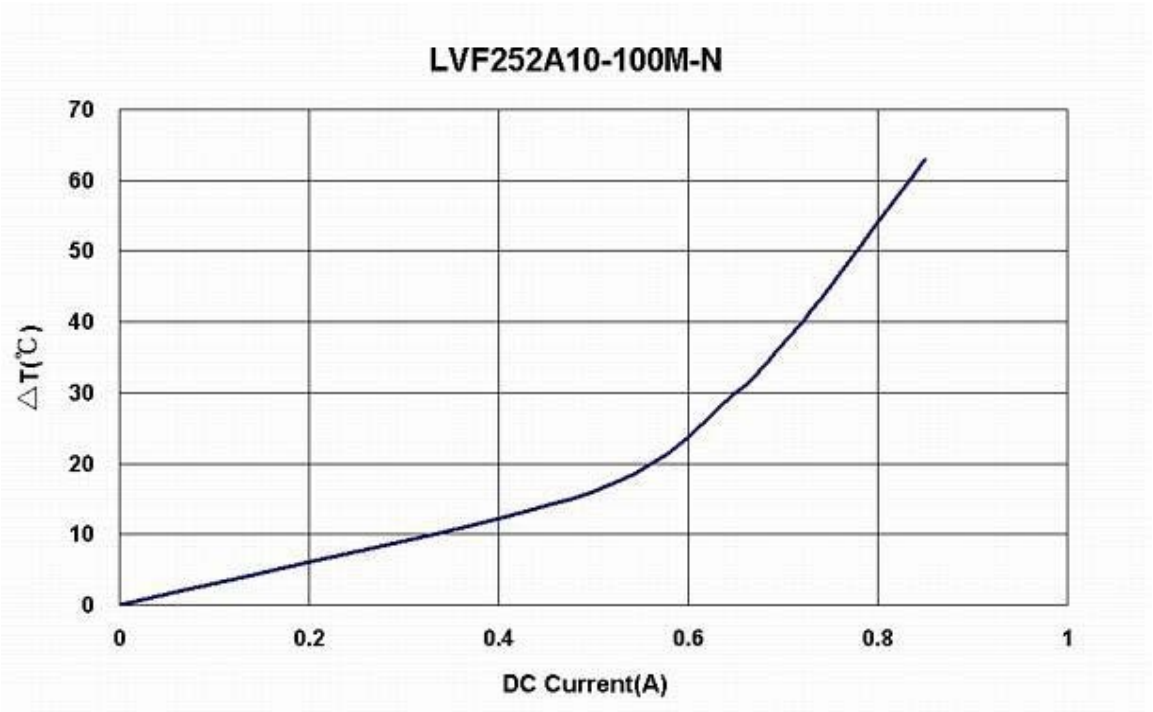
14 Curve:





Temperature test conditions:

1. Start as the atmosphere temp. @25℃.
2. Take the reading once it becomes stable.
3. Need to wait 90Sec at least, then change to the next applied current value.